

System IV

Above water line , coloured (after surface preparation)
2 comp. products

v.Höveling YACHTFARBEN



Pos.No.	Paint	Mixing ratio by weight	Theoretical coverage approx. m² / l	Application	Application surface temperature	Drying time at 15°C, 80% rel.humidity		Overcoating intervall		Thinner / Cleaner for goods	Recommended number of coatings for boat building-material and special materials on board			
						dustfree	resistant against rain	min.h.	max.days		glassfibre, reinforced plastic	wood not teak	steel	stainless steel sea-water resistant aluminium non-ferrous metals
1	D 50 Antorit Zinkgrund	15+1	12	B/R/AS	10-30	4	12	24	90	990			1	
2	D 53 Antorit Epoxi-Primer	10+1	13,7	B/R/AS/LS	10-30	1	12	2	180	990	1	2	2	2
3	D 83 DD-Hartlack	2+1	12	B/R/AS/LS	10-30	1	4	8	2	008	2	2	2	2
3a	<u>alternativ to pos 3:</u> D 81 DD Hartlack, farbig	3,3+1	12,5	P/AS/LS	10-30	1	4	8	2	990	2	2	2	2