

## Data sheet for coating substances v.Höveling Farben GmbH & Co. KG Date of issue 04/06

## **Name of Product**

Super Yachtlack 2000 D 01

Super-Yachtlack 2000 is a synthetic varnish of high quality with an excellent flow, hiding power, chalk and fade resistance, gloss retention and resistance against splash-water for outside areas above water line and interior parts of yachts and boats of metal and wood. Old coatings should be sanded to a matt surface before recoated.

Colour :	RAL 1004 , RAL 1013 , RAL 1015 , RAL 2000 , RAL 3000 , RAL 5010 , RAL 6005
	RAL 7001,RAL 7035,RAL 8001,RAL 8011,RAL 9005,RAL 9010
Gloss :	glossy

## 1. Characteristics of liquid coating material / mixture

Density :	1,0 - 1,2		g/ml/20°C					
Solids by volume :	approx.	48	%					
Theoretical spreading rate at recommended								
dry film thickness :		12	m²/l	at	40	μm		

## 2. Application details

Method Brushing/rolling Airless spraying	Size of nozzle (mm)  0,28 - 0,48	(bar)		ng (flowing) pressure  100 - 150	Film wet 85 85	thickness (μm) dry 40 40				
3. Mixing ratio by weight										
Base			./.	Weight %						
Hardener :			./.	Weight %						
Consistency :				thixotropic						
Prereaction time :			./.	Minutes						
Pot life / 20 ℃ :			./.	Hours						
Spraying thinner qua	antity max.		10	Volume %						
Typ of thinner :			D 22	Verdünner 799						
4. Drying time ( $20 ^{\circ}$ C ) related to a dry film thickness of						μm				
Touch dry (hours min.)			3	Hours						
Resistant to rain			8	Hours						
Resistant to foot traffic (hours min.)			7	Days						
5. Overcoating time ( 20 $^{\circ}$ C ) related to a dry film thickness of						μm				
Overcoating interval	min. :		16	Hours						
Overcoating interval	max. :		90	Days						
Flash point :	Base / Hardener		34	°C						
Minimun storability :			12	Month from delivery						
Storage temperature	):	min.	+5	C	max. +35	℃				