



## Data sheet for coating substances v.Höveling Farben GmbH & Co. KG

Date of issue 04/06

### Name of Product

Yacht-Klarlack 2585 D 03

Yacht-Klarlack 2585 is a transparent synthetic lacquer of high quality, very good flow, fade resistance, gloss retention and resistance against splash-water. Very suitable for inside and outside above the water line of yachts and boats of metal and wood. Old coatings should be sanded to a matt surface before recoated.

**Colour :** transparent

**Gloss :** glossy

### 1. Characteristics of liquid coating material / mixture

Density : 0,95 g/ml/20°C

Solids by volume : ca. 47 %

Theoretical spreading rate at recommended dry film thickness : 11,7 m<sup>2</sup>/l at 40 µm

### 2. Application details

Method	Size of nozzle (mm)	Spraying (flowing) pressure (bar)	Film thickness (µm)	
			wet	dry
Brushing/rolling	-----	-----	85	40
Airless spraying	0,28 - 0,48	100 - 150	85	40

### 3. Mixing ratio by weight

Base	./.	Weight %
Hardener :	./.	Weight %
Consistency :		ca.120Sec./20°DIN 4 mm
Prereaction time :	./.	Minutes
Pot life / 20°C :	./.	Hours
Spraying thinner quantity max.	10	Volume %
Typ of tinner :	D 22	Verdünner 799

### 4. Drying time ( 20°C ) related to a dry film thickness of 40 µm

Touch dry (hours min.)	3	Hours
Resistant to rain	8	Hours
Resistant to foot traffic (hours min.)	7	Days

### 5. Overcoating time ( 20 °C ) related to a dry film thickness of 40 µm

Overcoating interval min. :	16	Hours
Overcoating interval max. :	90	Days

Flash point :	Base / Hardener	34	°C
Minimun storability :		12	Month from delivery
Storage temperature :	min.	+5	°C
			max. +35 °C