



Data sheet for coating substances v. Höveling Farben GmbH & Co. KG

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Name of Product

Super-Yacht Vorlack D 10

Super-Yacht-Vorlack is a synthetic varnish of high quality with very good hiding power. The excellent flow and the easy sanding guarantees in combination with Super-Yachtlack 2000 a good finish of surfaces above water inside and outside of boats and yachts.

Colour : white

Gloss : glossy

1. Characteristics of liquid coating material / mixture

Density : 1,35 g/ml/20 °C

Solids by volume : ca. 48 %

Theoretical spreading rate at recommended dry film thickness : 12 m²/l at 40 µm

2. Application details

Method	Size of nozzle (mm)	Spraying(flowing) pressure (bar)	Film thickness (µm)	
			wet	dry
Brushing/rolling	-----	-----	85	40
Airless spraying	0,28 - 0,48	100 - 150	85	40

3. Mixing ratio by weight

Base	./.	Weight %
Hardener :	./.	Weight %
Consistency :		thixotropic
Prereaction time :	./.	Minutes
Pot life / 20 °C :	./.	Hours
Spraying thinner quantity max.	10	Volume %
Typ of tinner :	D 22	Verdünner 799

4. Drying time (20 °C) related to a dry film thickness of 40 µm

Touch dry (hours min.)	2	Hours
Resistant to rain	8	Hours
Resistant to foot traffic (hours min.)	7	Days

5. Overcoating time (20 °C) related to a dry film thickness of 40 µm

Overcoating interval min. :	8	Hours
Overcoating interval max. :	90	Days

Flash point :	Base / Hardener	34	°C
Minimun storability :		12	Month from delivery
Storage temperature :	min.	+5	°C
			max. +35 °C